

Technical Specifications		YD-350FR2	YD-500FR2	YD-630FR2
Control method	-	Digital IGBT Control		
Rated input voltage Number of phases	-	AC380-415V * (Acceptable variation: 290 to 470)		
Input power frequency	Hz	50 / 60		
Rated input capacity	kVA/kW	13.5 / 13.0	23.3 / 22.4	31.8 / 30.4
Output characteristics	-	CV (Constant Voltage characteristics) / CC (Constant Current characteristics)		
Rated output current	A	350	500	630
Rated output voltage	V	31.5	39	44
Rated duty cycle	%	60	100	69
Rated output no-load voltage	V	70		
Output current range	A	40-430 (Resistive load output capability)	60-550 (Resistive load output capability)	60-630 (Resistive load output capability)
Output voltage range	V	16-35.5 (Resistive load output capability)	17-41.5 (Resistive load output capability)	17-44 (Resistive load output capability)
Welding method	-	Digital IGBT control		
Enclosure protection class	-	IP23S		
Insulation class	-	155°C (Reactor 200°C)		
Cooling method	-	Forced air cooling		
Applicable welding wire diameter	mm	Solid MS 0.8 / 1.0 / 1.2	Solid MS 1.0 / 1.2 / 1.6	Solid MS 1.2 / 1.6
	mm	Flux core MS 1.0 / 1.2	Flux core MS 1.2 / 1.4 / 1.6	Flux core MS 1.2 / 1.4
Sequence	-	Welding / welding-cracter / spot welding / Initial-welding-cracter		
Shielding gas	-	CO ₂ welding CO ₂ 100%; MAG welding Ar: 80%, CO ₂ 20%		
Gas pre-flow time	s	0.2		
Gas post-flow time	s	0.5		
Spot welding time	s	0.3-10 Continuous adjustment		
Dimensions (W x D x H)	mm	372 x 575 x 632	372 x 615 x 745	372 x 615 x 745
Weight	kg	54	60	76.5
Wire Feeder		YW-35KB3	YW-50KM3	YW-60KC2 YW-60KCW2 (Water Cooled)
Welding Gun		YT-35CS4	YT-50CS4	YT-50CS4 YT-60ICW (Water Cooled)
Gas Regulator		YX-25CD1HAK		

Power Supply equipment and connecting cables

Welding power source		YD-350FR2	YD-500FR2	YD-630FR2
Power supply capacity	General power supply	20kVA or more	35kVA or more	45kVA or more
	Generator	More than twice 15 kVA	More than twice 24 kVA	More than twice 31.8 kVA
Input protection (distribution box)	Fuse	32A	50A	125A
	Circuit breaker	50A	63A	125A
Cable	Welding power input side	6mm ² or more	10mm ² or more	10mm ² or more
	Welding power output side	35mm ² or more	70mm ² or more	95mm ² or more
	Ground wire	Ground wire is equal to or greater than the welding power source input side.		

World-class Welding Quality at Your Doorstep

- Panasonic Smart Factory Solutions India has set-up its state-of-the-art manufacturing facility in Jhajjar, Haryana, India. So our globally proven range of welding equipment including MMAW, MIG/MAG, TIG, Plasma Cutting, Welding Accessories, and Welding Robots are now available at your doorstep.
- Assured commitment to long-term product support in terms of Sales, Service and Spares.
- All-India Sales and Service network.



Range of Welding Equipment: MMAW | MIG/MAG | TIG | Plasma Cutting | Welding Accessories | Welding Robots
Panasonic has set-up its own state-of-the-art welding equipment manufacturing facility at Jhajjar near Gurugram, Haryana, India.

PANASONIC LIFE SOLUTIONS INDIA PVT. LTD.

(Division Company: Panasonic Smart Factory Solutions India)

Head Office: 12th Floor, Ambience Tower, Ambience Island, NH-8, Gurugram - 122002, Haryana, India.
Phone: +91-124-4871300

Factory: Village Bid Dadri, Tehsil and District: Jhajjar - 124103, Haryana, India.

Eastern Regional Office: Acropolis Mall, 8/6, Plot No. 1858, 8th Floor, Rajdanga Main Road, Opp. Kasba New Market, Kolkata - 700016, West Bengal.

Western Regional Office: 5th Floor, Unit No. 502 & 503, Windfall Building, Sahar Plaza Complex, Survey No. 179A to 179H, J. B. Nagar, Andheri East, Mumbai - 400058, Maharashtra.

Southern Regional Office: 66th Floor, Polyhose Towers, No. 86, Anna Salai, Guidy, Chennai-600032, Tamil Nadu

Central Regional Office: Ayodhya, 119, 2nd Floor, Bajaj Nagar, Nagpur - 440010, Maharashtra.

Sales Offices at Ahmedabad, Bengaluru, Bhubaneswar, Mumbai and Hyderabad.

For more information and service related queries please write to: Psfsin.enquiry@in.panasonic.com

Authorised Sales & Service Provider



+91-9729900200

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YD-350/500/630FR2

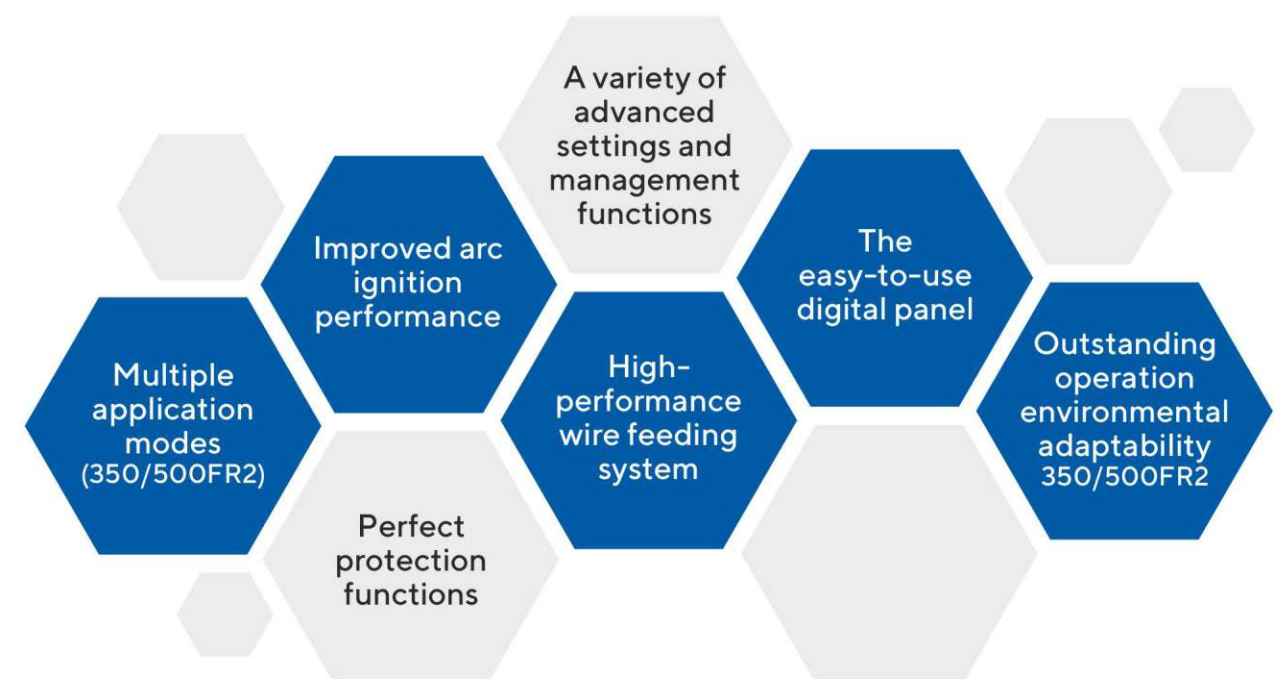
Digital Inverter CO₂ / MAG and SMAW / Gouging*
 (*Gouging in case of 630FR2 only)

CC/CV DC Inverter



High Welding performance with even 40 m extension cable

- ▶ CO₂ / MAG Welding
- ▶ Shield metal arc welding / Gouging
- ▶ Standard mode / Fast mode for thin plate
- ▶ Current limiting function / SPM interface



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RoHS

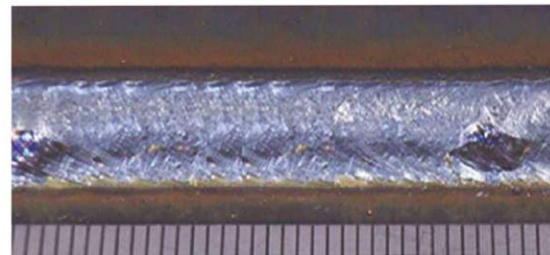
Restriction of Hazardous Substances

High-performance, multifunctional and general-purpose CO₂/MAG welding machine

Multiple application modes (350/500FR2)

Standard Mode (factory default mode)

This mode is suitable for general welding applications. You can fine tune the welding parameters as you wish according to the welding process requirement and operating habits. The unitary adjustment method enables the welding voltage to match the preset welding current.



Mild steel / Fillet
2.3mm thickness, Current 110A
Voltage 17.2V, Welding speed 30cm/min
Gas: CO₂



Mild steel / intersecting wire welding
Thickness 1.5mm, Current 95A, Voltage 17V
Welding speed 50cm/min
Gas (80% Ar + 20% CO₂)

Fast Mode

The welding expert mode is designed for fast spot welding and short bead welding, offering rapid arc start and fast welding functions with high efficiency. Once the welding gun switch is pressed, arc starts; released, arc stops.

Comparison on the appearance of spot welding



Mild steel / spot welding
Thickness 3mm, current 160A
Unified voltage
Spot welding time: 0.6 seconds

Gap Welding



Mild steel / fillet
Thickness 2mm, current 110A
Unified voltage
Clearance 3mm, welding speed 50cm/min

Stick welding function (SMAW)

- On the detailed menu, you can set the machine to "Manual Welding" mode, suitable for all kinds of acid and alkaline electrodes (The maximum diameter is 5mm).
- This mode is excellent choice for long-distance welding operations, maintenance and other applications.
- The arc force and arc ignition current are adjustable.

Improved arc ignition performance

By optimizing welding control method and data, the cold arc start performance is greatly improved, leveraging the success rate of cold and hot arc ignition up to 90% and 100% respectively.

High-performance wire feeding system

Thanks to IVF, a patented technology, wire feeding system is able to provide powerful and stable feeding force. Even connecting 40m extension cable, the wire feeder can supply the normal feeding force, fitting to the industries requiring long distance operation.



The powerful wire feeder is capable of long distance welding

IVF (Induction Voltage Feedback) control, a unique Panasonic patented technology, enables wire feeding system with ordinary printed circuit motor to provide high feeding capability.

The easy-to-use digital panel

- High-brightness seven-segment digital display shows parameters including preset current and voltage, actual welding current and voltage, error code, wire feed speed and time etc.
- By using touch buttons, parameter and functions can be set conveniently.



Outstanding operation environmental adaptability 350/500FR2

- The allowable mains fluctuation range reaches $\pm 25\%$.
- Dust-proof design for PC Boards and power components.
- The enclosure protection class as high as IP23S.

Perfect protection functions

- Lightning Protection
- Phase Lack Protection
- Output Short Circuit Protection
- Overheat Protection
- Over-voltage and Under-voltage Protection

A variety of advanced settings and management functions

- The display on current or wire feed speed is selectable (350/500FR2).
- The upper and lower limits of current and voltage (percentage) can be set. Once the actual values exceed the preset ones, the machine outputs an alarm signal, realizing welding quality monitoring.
- Current and voltage display compensation function can adjust the current and voltage display errors.
- You can use the storage and recall functions to store and recall 9 sets of welding conditions on the operation panel and 3 sets on the wire feeder.